

Mounting the Super FMT

Jig Assembly and Mounting

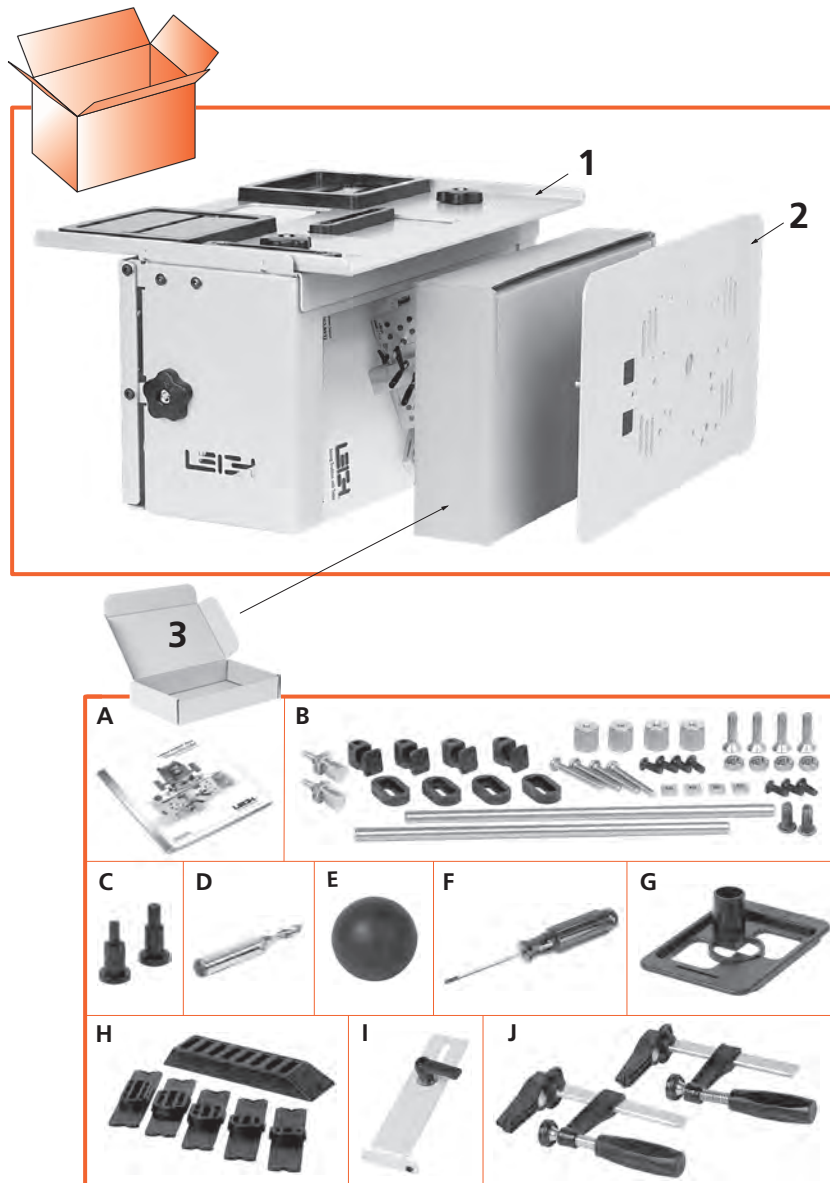
The Leigh Super FMT comes almost fully assembled with all adjustments factory set, however, before you start to set up your jig, make sure you have received all the required parts.

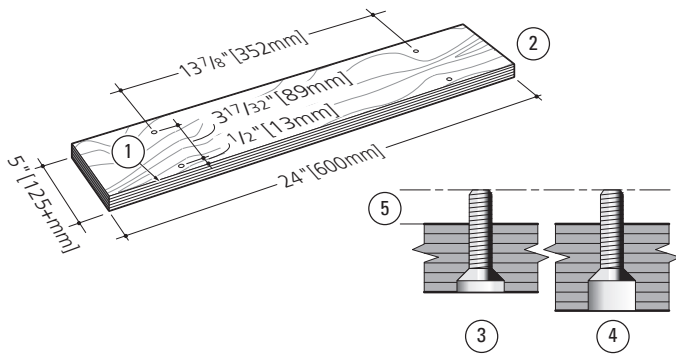
SUPER FMT CARTON CONTENTS

1. Jig Body
2. Router Sub-base
3. Parts Carton including:
 - A 1 User Guide
 - B 4 Jig Hold-down Nuts and Bolts 1/4"-20
 - B 4 Rod Clamps
 - B 4 Brass Rod Clamp Knobs
 - B 4 1 3/4" Button Head Hex Socket Screws
 - B 4 Square Nuts
 - B 4 Hex Drive Button Head Screws
 - B 4 Sliding Washers
 - B 3 Hex Socket Button Head Screws 10x24 x 3/8"
 - B 2 Hex Socket Button Head Screws M6
 - B 2 Router Hold-down Rods
 - C 1 1/4" - 1/2" Centering Mandrel
 - C 1 8-12mm Centering Mandrel
 - D 1 5/16" HSS Spiral Upcut 1/2" Shank (not included with FMT-M)
 - E 1 Sub-base Knob
 - F 1 1/8" Hex Driver
 - G 1 Sight
 - H 5 5/16" Guides (or 6x8mm with FMT-M) and 1 Guide Stand
 - I 1 Sidestop Fence
 - J 2 F-Clamps

Note: Any optional accessories you ordered may be included in the main carton or parts carton.

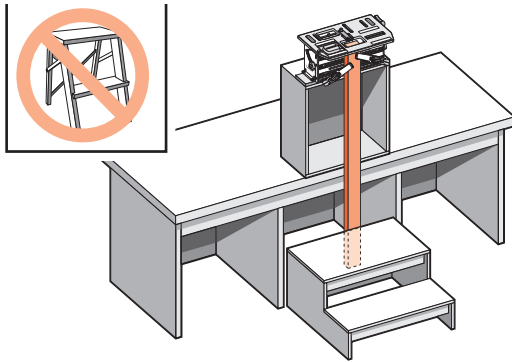
If any of these items are missing from your order, please notify your supplier or Leigh Industries immediately.





1-1 Mounting: Prepare a flat board at least $\frac{3}{4}$ " [20mm] thick, a minimum of 24"x5" [600x125mm]. Center the jig on the board **with the front edge of the base frame flush with the edge** ①. Mark and drill four $\frac{9}{32}$ " [7mm] holes ②. Countersink ③, or counterbore ④ if board is thicker, the underside so that the four $\frac{1}{4}$ -20 x 1" long machine screws will project above the top surface by $\frac{3}{8}$ " [9,5mm] ⑤.

1-2 Turn the jig upside down on a smooth surface and place the mounting board on the base of the jig. Using the four screws and hex nuts, secure the mounting board to the jig. ①. Now you can clamp your jig to any bench.



1-3 For routing long vertical rails it may be necessary to build a jig stand to mount securely on your bench. Make the stand and bench height combination sufficient to accept the board length you have in mind. The jig stand should be bolted securely to the bench. Make up a stable platform as shown here to stand on. **Do not use a collapsible step stool, it is unstable and unsafe.** ■