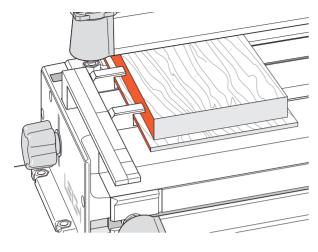


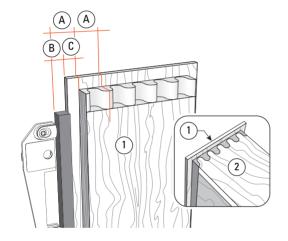


Rabbeted Half-Blind Finger Joints



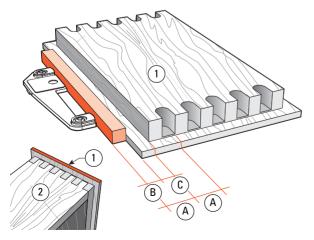
9-1 Rabetted Round Half-Blind Finger Joints

On the D4R and D1600 jigs, rabbeted square half-blind workpieces do not require blocking if the rabbet is 3/8" or less.



9-2

On all other Leigh jigs, rabbetted drawer fronts ① and the mating sides ② have to be blocked away from the side stops. Block drawer sides ② away from the side stops by one complete comb pitch (A). Block the drawer front ① away by (B) which is comb pitch (A) minus rabbet width (C).



9-3

The same rule applies to rabbetted square box joints.