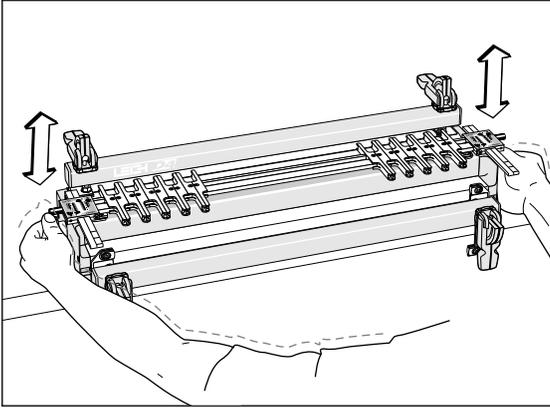


M2 – CHAPTER 3

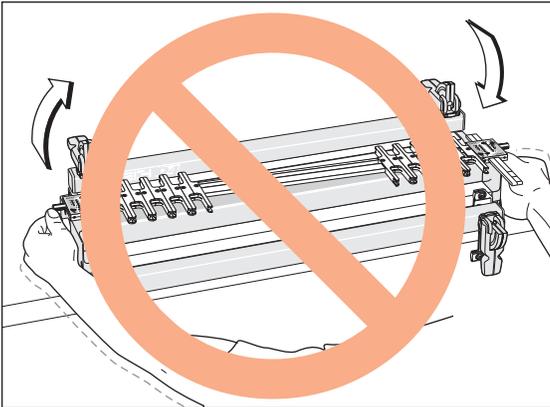
Adjusting the Finger Assembly

Chapter Foreword

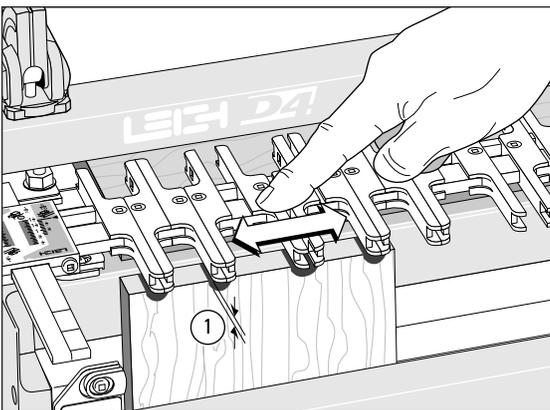
The finger assembly is the heart of the Leigh-M2. Spend a few minutes now to familiarize yourself with these simple adjustments.

**3-1**

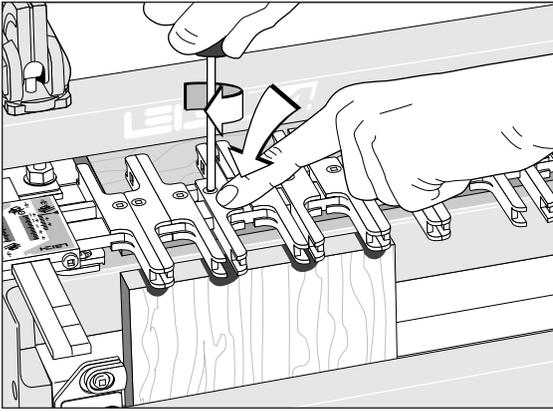
Practice with the finger assembly height adjustment. Loosen the support bracket knobs and hold them firmly. Raise and lower the assembly evenly, keeping it level, and tighten the knobs to lock it at various heights.

**3-2**

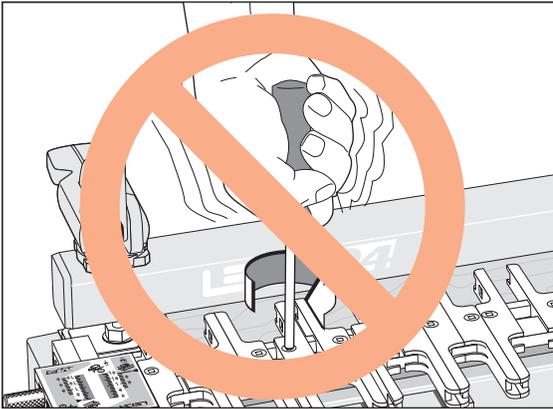
Do not raise or lower one end of the finger assembly at a time.

**3-3**

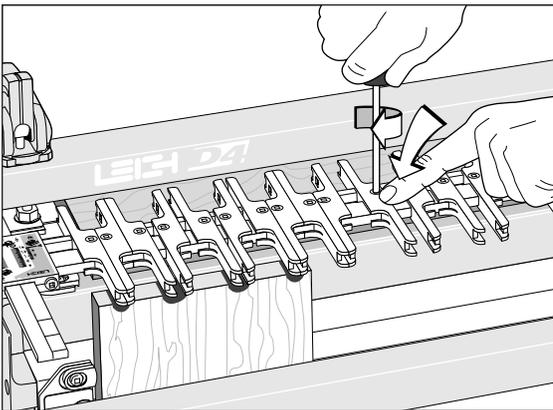
To practice adjusting the guidefingers, put a board in the front clamp. Always raise the finger assembly slightly above the spacer board and/or workpiece, approximately $\frac{1}{16}$ " [2mm]-①. This allows the guidefingers to move freely on the guidefinger bar. Move the guidefingers by pushing on the middle to slide them along the guidefinger bar.

**3-4**

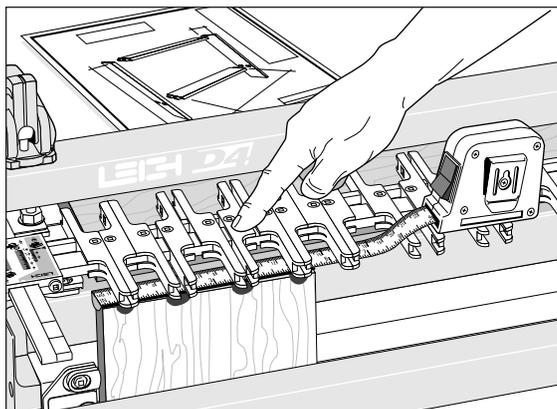
Loosen about half the guidefingers and practice unlocking, moving, positioning and relocking them. Always press on the centre of the guidefinger when tightening the screws.

**3-5**

Do not over-tighten the guidefinger lock screws. The Leigh screwdriver provided will give ample torque for easy lock-up without strain.

**3-6**

Always tighten unused guidefingers before routing, as router vibration may cause loose screws and wedge nuts to fall out and be lost.

**3-7**

You can adjust the guidefingers by eye, or by measurement to suit a set of plans.

