

B975 USER GUIDE**CHAPTER 9**
Customer Support

Our Commitment to You Leigh Industries takes pride in its commitment to providing excellence in customer service and support. This user guide is designed to provide you with the answers to any questions you have. However, if you require assistance, please feel free to contact customer service/technical support below or a distributor listed on the next page.

Manufacturer: Canada/USA

TEL/FAX

**Customer Service
and Technical Support**

800-663-8932 (Canada/USA)

604-464-2700 (Tel.)

604 464-7404 (Fax.)

EMAIL/WEB

Customer Service

leigh@leighjigs.com

Technical Support

help@leighjigs.com

Website

www.leighjigs.com

NOTE: Email can be useful, but technical queries usually raise queries from us.

A phone call is the quickest and most convenient way to get queries answered, either directly to Leigh (toll free in North America) or to your national distributor.

–*Thanks!*

MAILING ADDRESS

Leigh Industries Ltd.

P.O. Box 357

Port Coquitlam, B.C.

Canada V3C 4K6

LOCATION

Leigh Industries Ltd.

1615 Industrial Ave.

Port Coquitlam, B.C.

Canada V3C 6M9

Distributors listed on next page.

Distributors**AUSTRALIA & NEW ZEALAND**

Maxis Distribution
128 Ingleston Rd., Wakerley, Qld., 4154
Australia

Tel: 1300 767 366
Tel (Int.): +61 7 3292 0392
Email: info@maxis.com.au
Web: www.maxis.com.au

CHINA

Harvey Industries Co., Ltd.
68-10 Suyuan Avenue
Jiangning District Nanjing 211100, China
Tel: (0)86 5792 8869 / 5792 8021
Fax: (0)86 5792 8826
Email: caozhi@harvey.cn
Website: www.harveyworks.cn

FRANCE

Ets Bordet
98 Rue Louis Ampère, 93330
Neuilly Sur Marne, France
Tel: 01 41 53 40 40
Email: info@bordet.fr
Web: www.bordet.fr

GERMANY, AUSTRIA & SWITZERLAND

Hacker GmbH
Holzbearbeitungsmaschinen
Traberhofstraße 103 D-83026 Rosenheim,
Deutschland
Tel: 08031 269650
Fax: 08031 68221
Email: hacker.rosenheim@t-online.de
Web: www.leigh.de

ITALY

Ferrari Macchine Legno SRL
Via Gallarata 74/76/78
20019 Settimo M.se (MI) Italy
Tel: 39 02 335 010 95
Fax: 39 02 335 005 27
Email: info@ferrarimacchine.com
Web: www.ferrarimacchine.com

JAPAN

Off Corporation Inc.
323-1 Yanbara, Shimizu-ku, Shizuoka-shi
Shizuoka-ken, Japan 424-0002
Tel: 81-50-3816-0115
Fax: 81-54-367-6515
Email: info@off.co.jp
Web: www.off.co.jp

KOREA

Leigh Korea
665-3, Munhyung-Ri, Opo-Eup, Kwangju-Si,
12774, South Korea
Tel: 82 (0) 70-8252-0988
Fax: 82 (0) 31-765-5602
Email: maengha@leigh.co.kr
Web: www.leigh.co.kr

**NETHERLANDS, BELGIUM
& LUXEMBOURG**

Houtbewerking Krielaart
9217RR Nijega, Netherlands
Tel: +31 512 354 770
Email: gerard@gkrielaart.nl
Web: www.leighjigs.nl

RUSSIA

Unicom Ltd.
Nikitskij Boulevard 12
Moscow, 119019, Russia
Tel: 7 (495) 690 0454
Email: info@leighjigs.ru (Russia)
Web: www.leighjigs.ru (Russia)

SOUTH AFRICA

Hardware Centre
PO Box 4059, Randburg 2125
South Africa
Tel: +27 011 791-0844/46
Fax: +27 011 791-0850
Email: info@hardwarecentre.co.za
Web: www.hardwarecentre.co.za

SWEDEN

Toolbox Sweden AB
Bruksgatan 3, S-597 30
Atvidaberg, Sweden
Tel: 46 120 854 50
Fax: 46 120 854 69
Email: info@toolbox.se
Web: www.toolbox.se

UNITED KINGDOM & IRELAND

Axminster Tools & Machinery
Headquarters, Unit 10, Weycroft Avenue
Axminster, Devon
EX13 5PH United Kingdom
Tel: 0800 371822
Text: 07786 200699
Email: cs@axminster.co.uk
Web: www.axminster.co.uk/leigh

5 Year Warranty

Leigh stands behind its products with a 5 year limited warranty. Contact Leigh for warranty service. Proof of purchase may be required. Postage is to be prepaid and insured to Leigh Industries Ltd. Return shipping is by means chosen by Leigh Industries Ltd.



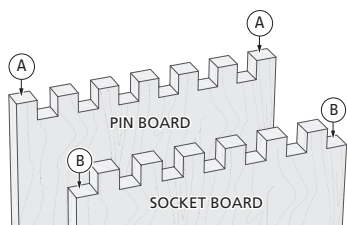
Leigh Industries Ltd. warrants that this product is free of defects in factory workmanship and materials during normal use. If this product fails during normal use because of such a defect, Leigh Industries Ltd. will, at its option, repair or replace, free of charge, any part or parts shown to be so defective. This warranty applies to the original owner, who purchases for use and not for resale,

for a period of five years from the date of purchase. Failure resulting from alteration, modification, misuse, abuse or neglect or after repairs have been attempted or made by others will result in no coverage. The scope of this warranty is limited. This warranty constitutes the sole and exclusive remedy of the purchaser against Leigh Industries Ltd. from whatever cause, including without limitation, any cause relating to a breach of condition, representation or warranty, express or implied, whether by statute, common law or otherwise, or for damages for negligence or for any other claim for death, personal injury, property damage or economic loss of any kind, direct or consequential, arising out of the purchase, installation or use of this product. This warranty shall be governed by and construed in accordance with the laws in the Province of British Columbia, Canada which shall be deemed to be the proper law hereof.

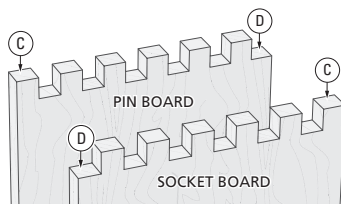
Satisfaction Guarantee

Products purchased directly from Leigh carry a 90-day Customer Satisfaction Guarantee. Those purchased from an authorized Leigh dealer may also carry a Customer Satisfaction Guarantee; see your Leigh dealer for details. Proof of purchase is required.

Quick Reference B975 Board Width Selection



Symmetrical joints have pins **A** on both edges of the pin board, and sockets **B** on both edges of the socket board.



Asymmetrical joints have a pin **C** on one edge and a socket **D** on the other edge of each board.

Symmetrical Board Widths for 3/4" Box Joints

Total Pins & Sockets	3	5	7	9	11	13
Inches	2 3/16"	3 11/16"	5 3/16"	6 11/16"	8 3/16"	9 11/16"
Millimeters	56	94	132	170	208	246

Asymmetrical Board Widths for 3/4" Box Joints

Total Pins & Sockets	4	6	8	10	12
Inches	2 15/16"	4 7/16"	5 15/16"	7 7/16"	8 15/16"
Millimeters	75	113	151	189	227

Symmetrical Board Widths for 1/2" Box Joints

Total Pins & Sockets	3	5	7	9	11	13	15	17	19
Inches	1 7/16"	2 1/2"	3 1/2"	4 1/2"	5 9/16"	6 9/16"	7 5/8"	8 5/8"	9 5/8"
Millimeters	37	63	89	115	141	167	195	219	245

Asymmetrical Board Widths for 1/2" Box Joints

Total Pins & Sockets	4	6	8	10	12	14	16	18
Inches	1 15/16"	3"	4"	5 1/16"	6 1/16"	7 1/16"	8 1/8"	9 1/8"
Millimeters	50	76	102	128	154	180	206	232

Symmetrical Board Widths for 3/4" Box Joints on Wider Boards*

Total Pins & Sockets	3	5	7	9	11	13	15	17	19	21	23
Inches	2 3/16"	3 11/16"	5 3/16"	6 11/16"	8 3/16"	9 11/16"	11 3/16"	12 11/16"	14 3/16"	15 11/16"	17 3/16"
Millimeters	56	94	132	170	208	246	284	322	360	398	437

Symmetrical Board Widths for 1/2" Box Joints on Wider Boards*

Total Pins & Sockets	3	5	7	9	11	13	15	17	19	21	23	25	27	29	31	33	35
Inches	1 7/16"	2 1/2"	3 1/2"	4 1/2"	5 9/16"	6 9/16"	7 5/8"	8 5/8"	9 5/8"	10 11/16"	11 11/16"	12 11/16"	13 3/4"	14 3/4"	15 3/4"	16 13/16"	17 13/16"
Millimeters	37	63	89	115	141	167	193	219	245	271	297	323	349	375	401	427	453

*Note: Wider boards are not possible when using a router table.

