

Variable Guidebush Selection

Chapter Foreword**VGS: The Leigh Variable Guidebush System**

The VGS is included with the F1 Finger Joint Template but you may need an optional adaptor for your router (see next pages).

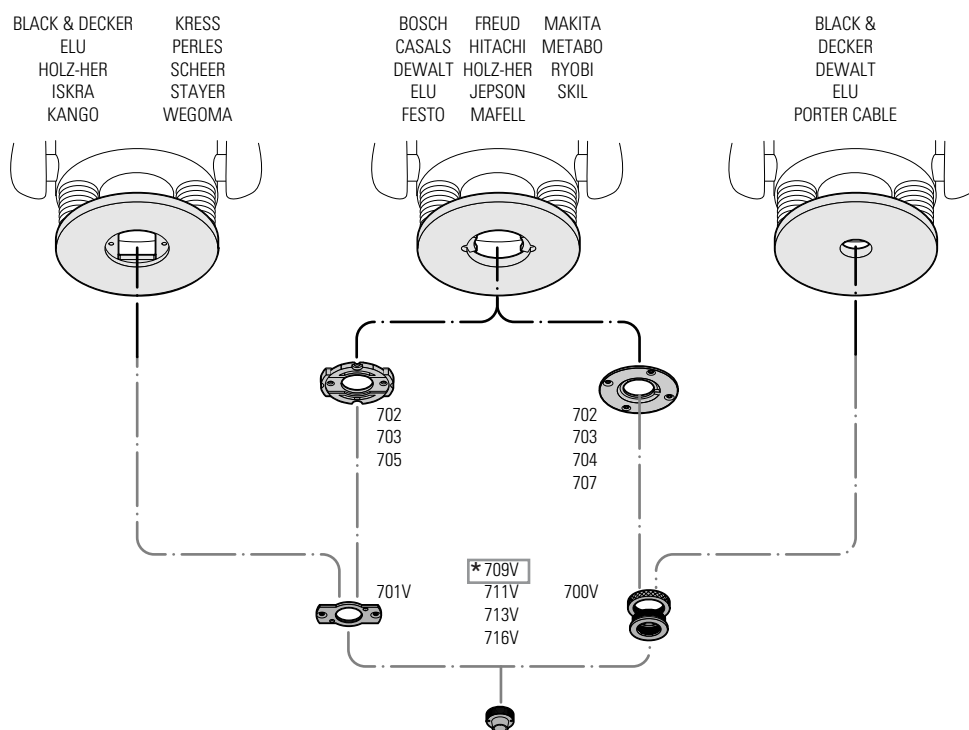
Do not use the VGS on D Series dovetail jigs or the M2(MMTA) as the tapered VGS bushes will not index properly on the guidefingers and guide rails.

The Variable Guidebush System

The Vital Link Between Your Router and the Leigh F1 Template

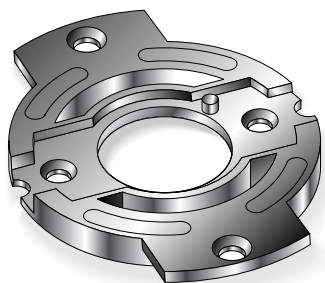
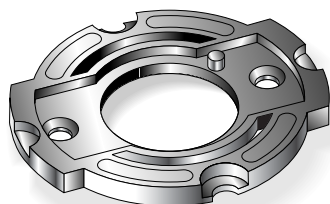
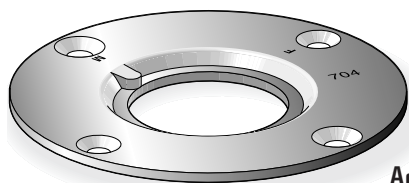
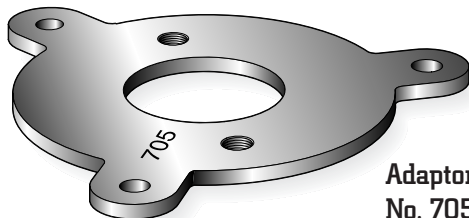
Because there is little or no standardization in the router industry, Leigh has developed a comprehensive guidebush and adaptor system to match your router to Leigh jigs and attachments. The diagram below shows how the VGS parts relate to each other and to different makes and types of routers.

Do not use this diagram for part selection. See pages 94 and 95.



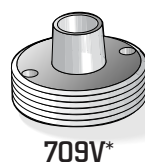
***Note: 709V is not included in "metric" F1 Template.**

Appendix I F1 User Guide

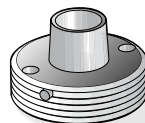
Adaptor
No. 702Adaptor
No. 703Adaptor
No. 704Adaptor
No. 705Adaptor
No. 706**How to Select the Adaptor for The Leigh F1 Template and Variable Guidebush System**

1. Go to the Selection Chart on the facing page.
2. Find the make and model of your router from columns 1 and 2.
3. See which standard variable guidebush holder works with your router in column 4. **This holder is included with your F1.**
4. Select the Adaptor for your router (if required) from column 3. *NA means not available for those model routers. Leigh does not stock router manufacturers' adaptors.*

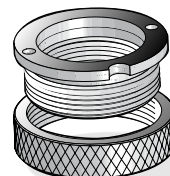
These accessories are included with the F1 Template, except bush 709V* is not included with the metric F1.



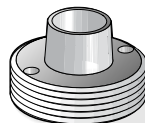
709V*



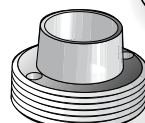
711V



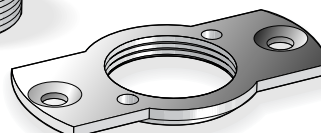
700V



713V



716V



701V

Find the make and model of your router in columns 1 and 2. See which Leigh holder works with your router in column 4. Select the correct adaptor plate for your router (if required) from column 3. *Leigh adaptors are in red.* Other adaptors must be purchased from the router manufacturers distributor. The VGS holders are included with your F1.

1 ROUTER MAKER	2 ROUTER MODEL	3 (optional) LEIGH OR ROUTER MAKER'S ADAPTOR NO.	4 (included) LEIGH VGS HOLDER
AEG	OFE 710 in plunge base	No adaptor required	701V
	OFSE 2000	703	
ATLAS COPCO	OFE 610 in plunge base OFE 1000	No adaptor required	701V
	OFSE 2000	703	
BLACK & DECKER	All Professional, HD 1250, RP400K	No adaptor required	700V
	6200	720673-00	701V
	SR100, 7AEE, KW780 Series	No adaptor required	
BOSCH	90140, 90098, 90088, 90085, 90150 90300, 90303, 90305, 91264	No adaptor required	NA
	1600, 1601, 1602, 1603, 1604, 1606, B1350	2 610 906 290	700V
	1613, 1613EVS, 1614, 1614EVS, B1450 POF800ACE, GOF900ACE, GOF1300ACE 1617, 1617 EVS, 1618 (Magnesium)	RA1100	700V
	1611, 1611EVS, 1615, 1615EVS B1550, GOF1600, GOF1700ACE	702	701V
	FT750, FT1000E, FT2000E	703	701V
CRAFTSMAN (SEARS)	All non-plunge models	No adaptor required	NA
	135275070 Plunge	See Skil 1823 or 1835	see column 3
	Other plunge models	702	701V
DEWALT	DW610	No adaptor required	700V
	DW613	No adaptor required	701V
	DW614, DW615, DW621 DW624, DW625, DW626	North America only Adaptor supplied w/router	700V
	DW621K and DW626 outside N. America	706	701V
	DW625 Type 1, 2 & 3 outside N. America	702	
	DW625 Type 4 outside N. America, DW625EK	702R	
EINHELL	EOF 850 SP, OF-G 1100E	No adaptor required	701V
ELU	OF15, OF15E, OF97, OF97E	706	701V
	MOF68, MOF69, MOF96, MOF96E	No adaptor required	
	MOF131, MOF177 Type 1, 2 & 3	702	
	MOF177 Type 4, MOF177EK	702R	
	2720, 2721, 3328	No adaptor required	700V
	3303, 3304	E09600 or 761 270-00	
	3337, 3338, 3339	702	
FEIN	RT-1800	No adaptor required	700V
FESTO	OF1E, OF2E, OF650, OF900E, OF1000, OF1010E	704	700V
	OF2000, OF2000E	705	701V
FLEX	All	No adaptor required	700V
FREUD	FT2000	703	701V
HITACHI	TR8, TR12, FM8, M8, M12 Series	703	701V
HOLZ-HER	2355, 2356	No adaptor required	701V
	2365	702	
ISKRA	MR808A Series	No adaptor required	701V
JEPSON	7412	703	701V
KANGO	OF808	No adaptor required	701V
KRESS	OF690 IE Series	No adaptor required	701V
MAFELL	LO65E	702 ■	701V
MAKITA	3600, 3606, 3608, 3612, 3612B, 3612BR 3612C N. America, 3620, 3621	703	701V
	3612C Europe Qk. Fit Base	Contact your National Leigh distributor	700V
	3601B	321 493-1	
	RP0910, RP1110C	706	701V
	RF1100, RF1101, RD1100, RD1101	No adaptor required	700V
METABO	OF1612, OFE1812	704	700V
MILWAUKEE	All	No adaptor required	NA
PERLES	OF808 Series, OFE 6990	No adaptor required	701V
PORTER CABLE (ROCKWELL)	All	No adaptor required	700V
RYOBI	R30, R50, R150, R151, RE155, R161 R500, R501, R502	703	701V
	R600, R601, RE600, RE601	702	
	R160, R165, R170, R175, RE175, R180, R185	407 0176	700V
SCHEER	HM9, HM14, HM14-12, HM18, HM18-E	No adaptor required ●	701V
SKIL	1823 or 1835	91803	700V
	All others	No adaptor required	NA
STANLEY	All	No adaptor available	NA
STAYER	PR50 Series	No adaptor required	701V
TREND (FELLISATI)	T5	No adaptor required	701V
	T9	Adaptor supplied with router	
WEGOMA	OF850 Series	No adaptor required	701V

■ MAFELL – Rework the adaptor slightly. ● SCHEER – Rework the router base slightly

