

**D1600** APPENDIX III

# Jig Parts List



PART NO.	QUANTITY		PART DESCRIPTION
		PER JIG	
80-8	1		Dovetail Cutter, 8mm shank
or 80	1		Dovetail Cutter, 1/4" shank
120-8	1		Dovetail Cutter, 8mm shank
or 120	1		Dovetail Cutter, 1/4" shank
140-8	1		Straight Cutter, 8mm shank
or 140	1		Straight Cutter, 1/4" shank
283	4		15mm x 8.3mm x 1.5mm Steel Washers
300	4		5/16" - 18 Clamp T-bolt nuts
311	4		1/2" x 3" Compression Springs
371	2		1/4" x 7/8" x .031" Nylon Washers
550	1		LEIGH No.2 Robertson Screw Driver
6030	4		1/4 - 20 Hex Nuts ( for Jig Hold-down)
6060	4		1/4-20 x 1" Flat HD Machine Screws ( Jig Hold-down)
6145	8		10- 1 1/4" Self tapping # 2 Robertson Pan HD Screws
7000	1		Body Extrusion
7005	1		R.H. End-Housing
7010	1		L.H. End-Housing
7015	1		R.H. Support Bracket
7020	1		L.H. Support Bracket
7025	2		Quadrant Knobs
7100	4		Clamp T-Bolts 5/16" -18
7105	1		Front Clamp Bar (complete with End Plugs 7115)
7110	1		Rear Clamp Bar (complete with End Plugs 7115)
7120	4		Clamp Pivot nuts
7125	4		Cam Clamps
7200	11		Finger
7210	13		Finger Nuts
7215	13		Finger Washer
7220	13		Finger Wedges
7225	13		Finger Lock Screws #8-32
7230	1		R.H. Inch Scale Assembly, complete (R.H. in H.B. Tail Mode)
or 7230M	1		R.H. Metric Scale Assembly, complete (R.H. in H.B. Tail Mode)
7235	1		L.H. Inch Scale Assembly, complete (L.H. in H.B. Tail Mode)
or 7235M	1		L.H. Metric Scale Assembly, complete (L.H. in H.B. Tail Mode)
7245	1		Aluminum Finger Bar
7250	2		Scale Thumbscrews
7255	2		13/64" x 7/16" x .062" Nylon Flat Washers
7260	3		Bridge Extrusion/Cross Cut Fence
7300	1		D1600 User Guide
7305	1		DVD Instructional Video



